



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4634-041
Job Sheet 167031-H



Part No: D4634-041

Job Qty: 1 pcs

Part Name: Fwd, Center Ceiling Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Era Helicopters LLC (CERAH01)

PO Box 79459, Attn: Accounts Payable Houston, TX, 77279-9459 USA ph:(337) 478-6131

Ship Via:

DWG. D4634 Rev G

DAS
35
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/17/17	0.00	0.00	Start Up Small Fab	D.M.L 13-2-20
100	Small Fab	4 pcs		11/17/17	0.00	0.00	Small Fab	
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	DAS
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	38
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	D.M.L 13-3-12
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	21 MAR 1 2 2018

Part Op 100 - ***BEFORE INSTALLING D4728-051, APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF
Descriptions: PART ON EACH SIDE OF LIGHT, LET DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____

- 1- Assemble as per Dwg D4634-041 2- Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves
5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2351-20-27-C3C S020674	1	38	0	0
	50-009-2 S020670	1	47	0	0
	D4634-141 S0206519	1	0	0	0
	D4646-1 S020661	2	25	0	0
	D4652-3 S020660	2	0	0	0
	D4652-5 S020657	2	11	0	0
	D4728-047 F12472x S020858	1	12	0	0
	D4728-051 S024168	1	10	0	0
	D4743-1 S020858	2	22	0	0
	MS21044-N08 S020650	8	86	0	0
	MS24693-BB50 S020646	8	76	0	0
	NAS1149DN832J S020644	8	1,752	0	0
	PLT1.5M-M S020611	7	2,578	0	0

Part Specifications

Specifications could not be found.

Master Unit 001235



Job No 167031-H



Container No: S047357



Part: D4634-041

Job No: 167031-H

Serial No/Batch: S047357

Revision: G

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/02/18